



## TWISTING OF A CIRCULAR RING

### CALCULATION OF LOCAL STRESSES

Date: Di 01-Jan-2002

Time: 18:55:46

Project: IMPROVEMENTS OF FUTURE DEVELOPMENTS

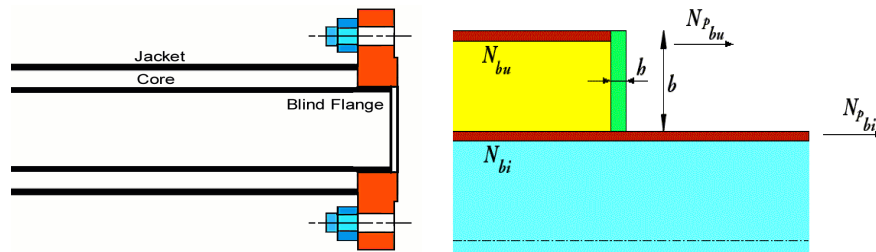
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### Calculation of a circular ring twisted by uniformly distributed couples

#### (Kantelschijf berekening)

#### Introduction

The purpose of this calculation is to work out the stresses in a jacketed piping system at the location of a flanged connection as shown in the next figure.



The system consists of a core and jacket pipe connected with a plate. If the jacket and core pipe are of the same material and have the same loading then no differential displacement will occur at the end-points of that pipe. Connecting the two pipes by means of a plate will create no stresses. However if the materials of the outer and inner pipe are different, or if there is a difference in loading, the outer-pipe will want to displace different from the inner-pipe. Here the connection between the two pipes will create local stresses.

The method used is based on:

(Lit.1 ) S. Timoshenko 'Strength of materials part II' 3<sup>rd</sup> edition page 140-143 par. 28 and  
(Lit. 2) S. Timoshenko 'Theory of Plates and Shells' 2<sup>nd</sup> edition page 468-469.

Depending on the boundary conditions we can use this method for:

1. Flanged connection. (*Core and Jacket pipe discontinue.*)
2. End plate. (*Jacket pipe discontinue, core pipe continues.*)
3. Connect plate. (*Core and Jacket pipe continues.*)



The connecting plate is attached to both pipes. Relative displacement will create stresses. If these stresses are too high they can only be reduced by decreasing the displacement difference.

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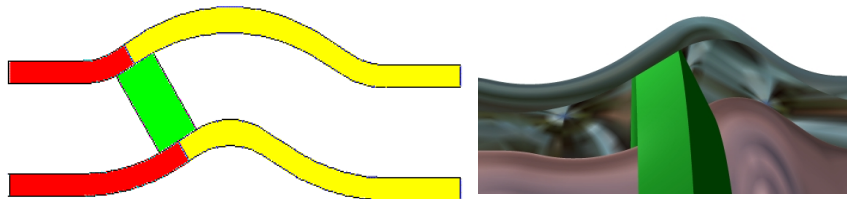
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The relative displacement is highly influenced by the differential temperature of the two pipes. In the condition where the jacket pipe has a higher temperature than the core pipe one should consider that although the design temperatures can have a high difference, this is not always realistic. The product in jacket pipe will heat-up the jacket and core pipe since it is in direct contact with both pipes. The core pipe is in that condition cooled by the product stream. The jacket is cooled through the isolation layer.

If the stresses in this condition still are too high one can consider to electrically trace the jacket pipe during fabrication. In this way a 'cold spring' will be created and the pipe system will be pre-stressed.



**Mathematical derivation of formulas**

Based on the original document Mui970210 rev.A of Tom Muilman.

This theory is used to calculate the stresses in the inner pipe due to a plate welded in a jacketed system between inner and outer pipe.

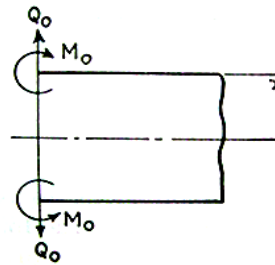
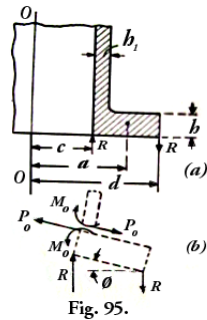


FIG. 236

**List of symbols and definitions**

Outside diameter	D	Plate thickness	t <sub>plate</sub>	h
Outside diameter pipe	OD <sub>bi</sub>	Wallthickness pipe	t <sub>bi</sub>	h <sub>1</sub>
Outside diameter jacket	OD <sub>bu</sub>	Wallthickness jacket	t <sub>bu</sub>	
Modulus of elasticity	E	External Pressure	p	
Modulus of elasticity pipe	E <sub>bi</sub>	Pressure pipe	P <sub>bi</sub>	
Modulus of elasticity jacket	E <sub>bu</sub>	Pressure jacket	P <sub>bu</sub>	
Modulus of elasticity plate	E <sub>plate</sub>	Poisson ratio	v	
Expansion	α	Radial displacement	ω	
Expansion	α <sub>bi</sub>	Axial displacement	δ	Δ <sub>ax</sub>
Expansion jacket	α <sub>bu</sub>	Length of pipe or jacket	L	

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**The cylinder with free-end loaded with axis symmetrical bending couple**

We neglect the influence of the longitudinal force for the poisson effect only. Now we can determine the radial displacement of a cylinder with moment couple and shearforce according to lit. 2 page 469 - 475:

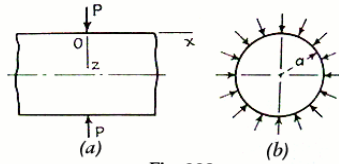


Fig. 238

The radius of the cylinder increases by the amount  $\omega(p) := \frac{a^2 \cdot p}{E \cdot h}$

$$\beta := \left[ \frac{3 \cdot (1 - \nu^2)}{a^2 \cdot h^2} \right]^{0.25}$$

Lit 2 page 468 (275)

$$D := \frac{E \cdot h^3}{12 \cdot (1 - \nu^2)}$$

Lit 2 page 468

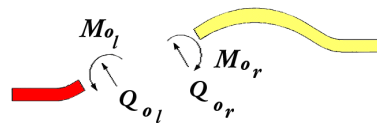
$$\omega_{(x=0)} := -\frac{\beta \cdot M_o \cdot Q_o}{2 \cdot \beta^3 \cdot D} + \omega(p)$$

Lit 2 page 469 (279)

$$\left( \frac{dw}{dx} \right)_{x=0} := \frac{2 \cdot \beta \cdot M_o + Q_o}{2 \cdot \beta^2 \cdot D}$$

Lit 2 page 470 (280)

When the load of a cylinder consists of a moment couple and a radial force at location 'S' we can determine the loadings in the two parts (left and right) according to the following:



External loadings

**The continuing cylinder with a loading consisting of axisymmetrical bending**

A continuing cylinder can be considered as two cylinders with a free-end connected to each other in location 'S'. The rotations and radial displacements of both cylinders in 'S' are identical. By doing so we have enough relations to solve the problem.

$$M_o := M_{o_l} - M_{o_r} \quad \text{or} \quad (I)$$

$$M_{o_r} := M_{o_l} - M_o \quad (Ia)$$

$$Q_o := Q_{o_l} + Q_{o_r} \quad \text{or} \quad (II)$$

$$Q_{o_r} := Q_o - Q_{o_l} \quad (IIa)$$

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For the radial displacements formula (279) is used so:

$$\omega_l := -\frac{\beta \cdot M_{ol} \cdot Q_{ol}}{2 \cdot \beta^3 \cdot D} + \omega_l(p) = \omega_r := -\frac{\beta \cdot M_{or} \cdot Q_{or}}{2 \cdot \beta^3 \cdot D} + \omega_r(p) \quad (III)$$

or

$$\beta \cdot M_{ol} + Q_{ol} - 2 \cdot \beta^3 \cdot D \cdot w_l(p) := \beta \cdot M_{or} + Q_{or} - 2 \cdot \beta^3 \cdot D \cdot w_r(p) \quad (IIIa)$$

For the angular displacement we obtain:

$$\left(\frac{dw_l}{dx}\right) := \frac{2 \cdot \beta \cdot M_{ol} + Q_{ol}}{2 \cdot \beta^2 \cdot D} = -\left(\frac{dw_r}{dx}\right) := -\frac{2 \cdot \beta \cdot M_{or} + Q_{or}}{2 \cdot \beta^2 \cdot D} \quad (IV)$$

or

$$2 \cdot \beta \cdot M_{ol} + Q_{ol} := -2 \cdot \beta \cdot M_{or} - Q_{or} \quad (IVa)$$

When we substitute (Ia) and (IIa) in (IIIa) we find:

$$\beta \cdot M_{ol} + Q_{ol} := \beta \cdot (M_{ol} - M_o) + Q_o - Q_{ol} + 2 \cdot \beta^3 \cdot D \cdot (w_l(p) - w_r(p))$$

or

$$2 \cdot Q_{ol} := -\beta \cdot M_o + Q_o + 2 \cdot \beta^3 \cdot D \cdot (w_l(p) - w_r(p))$$

or

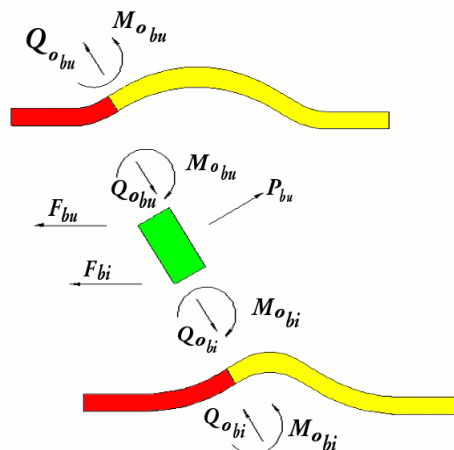
$$Q_{ol} := -\frac{1}{2} \cdot \beta \cdot M_o + \frac{1}{2} \cdot Q_o + \beta^3 \cdot D \cdot (w_l(p) - w_r(p)) \quad (V)$$

When we substitute (Ia) and (IIa) in (IVa) we find:

$$2 \cdot \beta \cdot M_{ol} + Q_{ol} := -2 \cdot \beta \cdot (M_{ol} - M_o) - (Q_o - Q_{ol})$$

or

$$4 \cdot \beta \cdot M_{ol} := 2 \cdot \beta \cdot M_o - Q_o \quad \text{or} \quad \beta \cdot M_{ol} := \frac{1}{2} \cdot \beta \cdot M_o - \frac{1}{4} \cdot Q_o \quad (VI)$$



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With equation (V) and (VI) we can  $w_l$  from (II) express in  $M_o$  and  $Q_o$ :

$$w_l := w_r$$

$$w_r := -\frac{\beta \cdot M_{oI} + Q_{oI}}{2 \cdot \beta^3 \cdot D} + w_l(p)$$

$$w_r := -\frac{\frac{1}{2} \beta \cdot M_o - \frac{1}{4} Q_o - \frac{1}{2} \beta \cdot M_o + \frac{1}{2} Q_o + \beta^3 \cdot D \cdot (w_l(p) - w_r(p))}{2 \cdot \beta^3 \cdot D} + w_l(p)$$

$$w_r := -\frac{\frac{1}{4} Q_o + \beta^3 \cdot D \cdot (w_l(p) - w_r(p))}{2 \cdot \beta^3 \cdot D} + w_l(p)$$

$$w_r := -\frac{Q_o}{8 \cdot \beta^3 \cdot D} + \frac{1}{2} (w_r(p) - w_l(p)) + w_l(p)$$

$$w_r := -\frac{Q_o}{8 \cdot \beta^3 \cdot D} + \frac{1}{2} (w_r(p) + w_l(p)) \quad (VII)$$

Likewise (V), (VI) and (IV) give:

$$\left(\frac{dw_l}{dx}\right) := -\left(\frac{dw_r}{dx}\right)$$

$$\left(\frac{dw_l}{dx}\right) := \frac{2 \beta \cdot M_{oI} + Q_{oI}}{2 \cdot \beta^2 \cdot D}$$

$$\left(\frac{dw_l}{dx}\right) := \frac{2 \left( \frac{1}{2} \beta \cdot M_o - \frac{1}{4} Q_o \right) - \frac{1}{2} \beta \cdot M_o + \frac{1}{2} Q_o + \beta^3 \cdot D \cdot (w_l(p) - w_r(p))}{2 \cdot \beta^2 \cdot D}$$

$$\left(\frac{dw_l}{dx}\right) := \frac{\frac{1}{2} \beta \cdot M_o + \beta^3 \cdot D \cdot (w_l(p) - w_r(p))}{2 \cdot \beta^2 \cdot D}$$

$$\left(\frac{dw_l}{dx}\right) := \frac{M_o}{4 \beta \cdot D} + \frac{1}{2} \beta \cdot (w_l(p) - w_r(p))$$

We substitute:

$$\Delta \omega := w_l(p) - w_r(p) \quad (VIIIa)$$

$$\left(\frac{dw_l}{dx}\right) := \frac{M_o}{4 \beta \cdot D} + \frac{1}{2} \beta \cdot \Delta \omega \quad (VIII)$$



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In Lit. 2 page 139 we find for the twisting ring:

$$\theta := \frac{12 \cdot M_t \cdot a \cdot \text{twist}}{E \cdot h^3 \cdot \ln\left(\frac{d}{c}\right)}$$

With:

$$\gamma := E \cdot h^3 \cdot \ln\left(\frac{d}{c}\right) \quad (X)$$

This becomes:

$$\theta := \frac{12 \cdot M_t \cdot a \cdot \text{twist}}{\gamma} \quad (IX)$$

$M_t$  is the moment couple per unit length measured along the centercircle line as shown in figure 95. (Dimension a)

### Connection of continues core pipe and jacket pipe with free end by means of a twisting ring

#### The loadings and their resulting angular displacement

The twisting ring is loaded by moment couples from the resulting forces  $F_{bu}$  and  $F_{bi}$  [N], each with a moment arm  $\frac{1}{2}b$  and the two resulting moment couple from the inner and outer tube  $M_{obu}$  and  $M_{obi}$ :

This results in a moment couple per unit length (acting on radius a):

$$M_t := \frac{(F_{bu} - F_{bi}) \cdot \frac{1}{2}b - M_{obu} \cdot 2\pi R_{bu} - M_{obi} \cdot 2\pi}{2\pi a \cdot \text{twist}}$$

$$M_t \cdot a \cdot \text{twist} := \frac{(F_{bu} - F_{bi}) \cdot \frac{1}{2}b}{2\pi} - M_{obu} \cdot R_{bu} - M_{obi} \cdot R_{bi}$$

According (IX) we find the angular displacement of the twisting ring:

$$\theta := 12 \cdot \frac{(F_{bu} - F_{bi}) \cdot b}{4\pi} - M_{obu} \cdot R_{bu} - M_{obi} \cdot R_{bi}}{\gamma}$$

In this case an overpressure exists from the left of the twisting ring to the right of the twisting ring.

Since the twisting ring must be in axial direction be in balance we can say:

$$F_{bi} + F_{bu} := P_{bu} \cdot \pi (R_{i_{bu}}^2 - R_{o_{bi}}^2) \quad F_{bi} - F_{bu} := P_{bu} \quad (XI)$$

or

$$F_{bu} := P_{bu} - F_{bi} \quad (XIa)$$

$R_{i_{bu}}$  is the inner radius of the jacket pipe and  $R_{o_{bi}}$  is the outer radius of the core pipe.

The angular displacement than is:

$$\theta := 12 \cdot \frac{(P_{bu} - 2F_{bi}) \cdot b}{4\pi} - M_{obu} \cdot R_{bu} - M_{obi} \cdot R_{bi}}{\gamma} \quad (XII)$$



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#### Equal displacements of both cylinders

The moment couples  $M_{O_{bu}}$  and  $M_{O_{bi}}$  are found from the boundary conditions of  $dw/dx$  and  $w$  of the cylinders and the equity of the twisting ring

If we neglect the stretching of the twisting ring by the radial forces the following is true:

$$\omega_{bu} := 0 \quad \omega_{bi} := 0 \quad (XIV)$$

The jacket pipe has a free-end, the core pipe is continues, so from (279) and (VII) we determine the following:

$$\omega_{bu} := \frac{-1 \cdot (\beta_{bu} \cdot M_{O_{bu}} + Q_{O_{bu}})}{2 \cdot \beta_{bu} \cdot D_{bu}^3} + \omega_{bu}(p) \quad (XV)$$

$$\omega_{bi} := -\frac{Q_{O_{bi}}}{8 \cdot \beta_{bi} \cdot D_{bi}^3} + \frac{1}{2} \cdot (\omega_{r_{bi}}(p) + \omega_{l_{bi}}(p)) \quad (XVI)$$

From equation (XIV) thru (XVI) we derive:

$$\beta_{bu} \cdot M_{O_{bu}} + Q_{O_{bu}} := 2 \cdot \beta_{bu} \cdot D_{bu}^3 \cdot \omega_{bu}(p)$$

$$Q_{O_{bu}} := -\beta_{bu} \cdot M_{O_{bu}} + 2 \cdot \beta_{bu} \cdot D_{bu}^3 \cdot \omega_{bu}(p) \quad (XVII)$$

$$Q_{O_{bi}} := 8 \cdot \beta_{bi} \cdot D_{bi}^3 \cdot \frac{1}{2} \cdot (\omega_{r_{bi}}(p) + \omega_{l_{bi}}(p))$$

$$Q_{O_{bi}} := 4 \cdot \beta_{bi} \cdot D_{bi}^3 \cdot (\omega_{r_{bi}}(p) + \omega_{l_{bi}}(p)) \quad (XVIII)$$

#### Equal angular displacement of both cylinders

The rotations according (280) and (VIII) of both cylinders at the location of the twisting ring are identical:

$$\left(\frac{dw}{dx}\right)_{bu} := \left(\frac{dw}{dx}\right)_{bi}$$

$$\frac{2 \cdot \beta_{bu} \cdot M_{O_{bu}} + Q_{O_{bu}}}{2 \cdot \beta_{bu} \cdot D_{bu}^2} := \frac{M_{O_{bi}}}{4 \cdot \beta_{bi} \cdot D_{bi}^2} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

By substituting (XVII) we find:

$$\frac{2 \cdot \beta_{bu} \cdot M_{O_{bu}} - \beta_{bu} \cdot M_{O_{bu}} + 2 \cdot \beta_{bu} \cdot D_{bu}^3 \cdot \omega_{bu}(p)}{2 \cdot \beta_{bu} \cdot D_{bu}^2} := \frac{M_{O_{bi}}}{4 \cdot \beta_{bi} \cdot D_{bi}^2} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

$$\beta_{bu} \cdot M_{O_{bu}} + 2 \cdot \beta_{bu} \cdot D_{bu}^3 \cdot \omega_{bu}(p) := 2 \cdot \beta_{bu} \cdot D_{bu}^2 \cdot \left( \frac{M_{O_{bi}}}{4 \cdot \beta_{bi} \cdot D_{bi}^2} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi} \right)$$

$$\beta_{bu} \cdot M_{O_{bu}} := -2 \cdot \beta_{bu} \cdot D_{bu}^3 \cdot \omega_{bu}(p) + \frac{\beta_{bu} \cdot D_{bu}^2 \cdot M_{O_{bi}}}{2 \cdot \beta_{bi} \cdot D_{bi}^2} + \beta_{bu} \cdot D_{bu}^2 \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

$$M_{O_{bu}} := -2 \cdot \beta_{bu} \cdot D_{bu}^2 \cdot \omega_{bu}(p) + \frac{\beta_{bu} \cdot D_{bu} \cdot M_{O_{bi}}}{2 \cdot \beta_{bi} \cdot D_{bi}^2} + \beta_{bu} \cdot D_{bu} \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

$$M_{O_{bu}} := M_{O_{bi}} \cdot \frac{\beta_{bu} \cdot D_{bu}}{2 \cdot \beta_{bi} \cdot D_{bi}^2} - 2 \cdot \beta_{bu} \cdot D_{bu}^2 \cdot \omega_{bu}(p) + \beta_{bu} \cdot D_{bu} \cdot \beta_{bi} \cdot \Delta \omega_{bi} \quad (XX)$$





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**The resulting angular displacement**

according (XII) we find:

$$\theta := 12 \cdot \frac{(P_{bu} - 2F_{bi}) \cdot b}{4\pi} - M_{obi} R_{bi} - M_{obi} R_{bi} \gamma$$

With (XX) we find:

$$\theta := \frac{12 \left[ \frac{(P_{bu} - 2F_{bi}) \cdot b}{4\pi} - M_{obi} R_{bi} - \dots + R_{bu} \left( M_{obi} \frac{\beta_{bu} D_{bu}}{2\beta_{bi} D_{bi}} - 2\beta_{bu}^2 D_{bu} \omega_{bu}(\rho) + \beta_{bu} D_{bu} \beta_{bi} \Delta\omega_{bi} \right) \right]}{\gamma}$$

According (VIII) also the following is true:

$$\theta := \left( \frac{dw}{dx} \right)_{bi} \quad \theta := \frac{M_{obi}}{4\beta_{bi} D_{bi}} + \frac{1}{2} \beta_{bi} \Delta\omega_{bi}$$

We substitute this into the formula found

$$\frac{12 \left[ \frac{(P_{bu} - 2F_{bi}) \cdot b}{4\pi} - \dots + M_{obi} R_{bi} - \dots + R_{bu} \left( M_{obi} \frac{\beta_{bu} D_{bu}}{2\beta_{bi} D_{bi}} - \dots + 2\beta_{bu}^2 D_{bu} \omega_{bu}(\rho) + \dots + \beta_{bu} D_{bu} \beta_{bi} \Delta\omega_{bi} \right) \right]}{\gamma} := \frac{M_{obi}}{4\beta_{bi} D_{bi}} + \frac{1}{2} \beta_{bi} \Delta\omega_{bi}$$

$$\frac{(P_{bu} - 2F_{bi}) \cdot b}{4\pi} - \dots := \frac{\gamma M_{obi}}{48\beta_{bi} D_{bi}} + \frac{\gamma \beta_{bi} \Delta\omega_{bi}}{24}$$

$$+ M_{obi} R_{bi} - \dots + R_{bu} \left[ M_{obi} \frac{\beta_{bu} D_{bu}}{2\beta_{bi} D_{bi}} - \dots + 2\beta_{bu}^2 D_{bu} \omega_{bu}(\rho) + \dots + \beta_{bu} D_{bu} \beta_{bi} \Delta\omega_{bi} \right]$$

$$\frac{(P_{bu} - 2F_{bi}) \cdot b}{4\pi} := R_{bu} \left( M_{obi} \frac{\beta_{bu} D_{bu}}{2\beta_{bi} D_{bi}} - 2\beta_{bu}^2 D_{bu} \omega_{bu}(\rho) + \beta_{bu} D_{bu} \beta_{bi} \Delta\omega_{bi} \right) + \dots + M_{obi} R_{bi} + \frac{\gamma M_{obi}}{48\beta_{bi} D_{bi}} + \frac{\gamma \beta_{bi} \Delta\omega_{bi}}{24}$$

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$$\begin{aligned} \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b}{4 \pi} &:= M_{obi} \left( R_{bu} \cdot \frac{\beta_{bu} \cdot D_{bu}}{2 \cdot \beta_{bi} \cdot D_{bi}} + R_{bi} + \frac{\gamma}{48 \cdot \beta_{bi} \cdot D_{bi}} \right) + \dots \\ &+ R_{bu} \cdot \left( -\beta_{bu} \cdot D_{bu} \cdot \omega_{bu}(\rho) + \beta_{bu} \cdot D_{bu} \cdot \beta_{bi} \cdot \Delta \omega_{bi} \right) + \dots \\ &+ \frac{\gamma \cdot \beta_{bi} \cdot \Delta \omega_{bi}}{24} \end{aligned}$$



With the following abbreviations:

$$\rho_1 := R_{bu} \cdot \frac{\beta_{bu} \cdot D_{bu}}{2 \cdot \beta_{bi} \cdot D_{bi}} + R_{bi} + \frac{\gamma}{48 \cdot \beta_{bi} \cdot D_{bi}} \quad (XXIa)$$

$$\rho_2 := R_{bu} \cdot \left( -2 \cdot \beta_{bu} \cdot D_{bu} \cdot \omega_{bu}(\rho) + \beta_{bu} \cdot D_{bu} \cdot \beta_{bi} \cdot \Delta \omega_{bi} \right) + \frac{\gamma \cdot \beta_{bi} \cdot \Delta \omega_{bi}}{24} \quad (XXIb)$$

We can write the equation like this:

$$\frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b}{4 \pi} := \rho_1 \cdot M_{obi} + \rho_2$$

This results in:

$$M_{obi} := \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b}{4 \pi \rho_1} - \frac{\rho_2}{\rho_1} \quad (XXII)$$

With (VIII) we find:

$$\theta := \left( \frac{dw}{dx} \right)_{|b_i} \quad \theta := \frac{M_{obi}}{4 \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

$$\theta := \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b}{4 \pi \rho_1} - \frac{\rho_2}{4 \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

$$\theta := \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b}{16 \cdot \pi \rho_1 \cdot \beta_{bi} \cdot D_{bi}} - \frac{\rho_2}{4 \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

$$\theta := \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b}{16 \cdot \pi \rho_1 \cdot \beta_{bi} \cdot D_{bi}} - \frac{\rho_2}{4 \rho_1 \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot \beta_{bi} \cdot \Delta \omega_{bi} \quad (XXIII)$$

With this equation we can determine the **relative axial displacement** between the two end of the twisting ring:

$$\Delta_{ax} := \theta \cdot b$$

$$\Delta_{ax} := \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b^2}{16 \cdot \pi \rho_1 \cdot \beta_{bi} \cdot D_{bi}} - \frac{b \cdot \rho_2}{4 \rho_1 \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot b \cdot \beta_{bi} \cdot \Delta \omega_{bi} \quad (XXIV)$$

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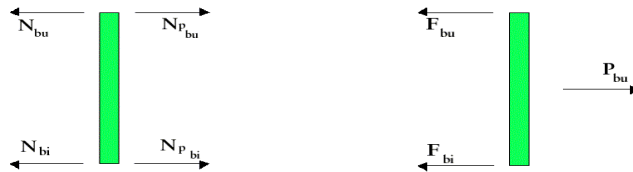
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**Distribution and transfer of forces between inner pipe, outer pipe and twisting ring.**



At the right side of the twisting ring a nominal force  $N_{pbi}$  [N] acts on the inner pipe. At the left side of the ring a nominal force  $N_{bi}$  acts on the inner pipe.

The reaction forces  $F_{bi}$  and  $F_{bu}$  of the inner and outer pipe act on the twisting ring. These reaction forces can be expressed as:

$$F_{bi} := N_{bi} - N_{pbi} \quad \text{or} \quad N_{bi} := N_{pbi} + F_{bi} \quad (XXV)$$

A similar approach can be used for the outer pipe:

$$F_{bu} := N_{bu} - N_{pbu} \quad \text{or} \quad N_{bu} := N_{pbu} + F_{bu} \quad (XXVI)$$

We use formula (XIa):

$$F_{bu} := P_{bu} - F_{bi}$$

Substitution of (XIa) in (XXVI) results in:

$$N_{bu} := N_{pbu} + P_{bu} - F_{bi} \quad (XXVII)$$

**Axial displacements of both cylinders**

The expansion at temperature rise  $\Delta T_{bi}$  of the inner cylinder is:

$$\Delta l_{bi} := \epsilon_{axbi} l_{bi} + \alpha_{bi} l_{bi} \Delta T_{bi}$$

$$\Delta l_{bi} := \left( \frac{\sigma_{axbi}}{E_{bi}} - \nu_{bi} \frac{\sigma_{tgbi}}{E_{bi}} \right) \cdot l_{bi} + \alpha_{bi} l_{bi} \Delta T_{bi}$$

$$\Delta l_{bi} := \left( \frac{N_{bi}}{E_{bi} A_{bi}} - \nu_{bi} \frac{\sigma_{tgbi}}{E_{bi}} \right) \cdot l_{bi} + \alpha_{bi} l_{bi} \Delta T_{bi} \quad \text{A}_{bi} \text{ is the cross sectional area of the inner cylinder.}$$

$$\Delta l_{bi} := \frac{N_{bi} l_{bi}}{E_{bi} A_{bi}} - \frac{\nu_{bi} l_{bi} \sigma_{tgbi}}{E_{bi}} + \alpha_{bi} l_{bi} \Delta T_{bi}$$

Similar holds true for the outer cylinder:

$$\Delta l_{bu} := \frac{N_{bu} l_{bu}}{E_{bu} A_{bu}} - \frac{\nu_{bu} l_{bu} \sigma_{tgbu}}{E_{bu}} + \alpha_{bu} l_{bu} \Delta T_{bu}$$

We use the following abbreviations:

$$\mu_{bi} := \frac{-\nu_{bi} l_{bi} \sigma_{tgbi}}{E_{bi}} + \alpha_{bi} l_{bi} \Delta T_{bi} \quad \mu_{bu} := \frac{-\nu_{bu} l_{bu} \sigma_{tgbu}}{E_{bu}} + \alpha_{bu} l_{bu} \Delta T_{bu}$$

We substitute these abbreviations in the previous equations, than we find:

$$\Delta l_{bi} := \frac{N_{bi} l_{bi}}{E_{bi} A_{bi}} + \mu_{bi} \quad \Delta l_{bu} := \frac{N_{bu} l_{bu}}{E_{bu} A_{bu}} + \mu_{bu} \quad (XXVIII)$$

## TWISTING OF A CIRCULAR RING

### CALCULATION OF LOCAL STRESSES

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With the angular displacement of the twisting ring we find:

$$\Delta_{ax} := \Delta l_{bi} - \Delta l_{bu}$$

$$\Delta_{ax} := \frac{N_{bi} \cdot l_{bi}}{E_{bi} \cdot A_{bi}} + \mu_{bi} - \left( \frac{N_{bu} \cdot l_{bu}}{E_{bu} \cdot A_{bu}} + \mu_{bu} \right) \quad (XXIX)$$

We use equation (XXV) and (XXVII):

$$N_{bi} := N_{pbi} + F_{bi} \qquad N_{bu} := N_{pbu} + P_{bu} - F_{bi}$$

We substitute these in (XXIX), then we find:

$$\Delta_{ax} := \frac{(N_{pbi} + F_{bi}) \cdot l_{bi}}{E_{bi} \cdot A_{bi}} + \mu_{bi} - \frac{(N_{pbu} + P_{bu} - F_{bi}) \cdot l_{bu}}{E_{bu} \cdot A_{bu}} - \mu_{bu} \quad (XXX)$$

#### Substitution of equations of axial displacement

We use equation (XXIV):

$$\Delta_{ax} := \theta \cdot b \qquad \Delta_{ax} := \frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} - \frac{b \cdot \rho \cdot 2}{4 \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot b \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

Substitution of (XXIV) in (XXX) gives:

$$\frac{(P_{bu} - 2 \cdot F_{bi}) \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} - \frac{b \cdot \rho \cdot 2}{4 \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot b \cdot \beta_{bi} \cdot \Delta \omega_{bi} := \frac{(N_{pbi} + F_{bi}) \cdot l_{bi}}{E_{bi} \cdot A_{bi}} + \mu_{bi} - \frac{(N_{pbu} + P_{bu} - F_{bi}) \cdot l_{bu}}{E_{bu} \cdot A_{bu}} - \mu_{bu}$$

From this we can find the following:

$$F_{bi} \left( \frac{l_{bu}}{E_{bu} \cdot A_{bu}} - \frac{2 \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} - \frac{l_{bi}}{E_{bi} \cdot A_{bi}} \right) := \frac{N_{pbi} \cdot l_{bi}}{E_{bi} \cdot A_{bi}} + \mu_{bi} - \frac{(N_{pbu} + P_{bu}) \cdot l_{bu}}{E_{bu} \cdot A_{bu}} - \mu_{bu} - \frac{P_{bu} \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} + \frac{b \cdot \rho \cdot 2}{4 \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} + \frac{1}{2} \cdot b \cdot \beta_{bi} \cdot \Delta \omega_{bi}$$

From this equation we can calculate  $F_{bi}$

$$F_{bi} = \frac{\frac{N_{pbi} \cdot l_{bi}}{E_{bi} \cdot A_{bi}} + \mu_{bi} - \frac{(N_{pbu} + P_{bu}) \cdot l_{bu}}{E_{bu} \cdot A_{bu}} - \mu_{bu} - \frac{P_{bu} \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} + \frac{P_{bu} \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} + \frac{b \cdot \rho \cdot 2}{4 \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} - \frac{b \cdot \beta_{bi} \cdot \Delta \omega_{bi}}{2}}{\frac{-l_{bi}}{E_{bi} \cdot A_{bi}} - \frac{2 \cdot b^2}{16 \cdot \pi \cdot \rho \cdot \beta_{bi} \cdot D_{bi}} - \frac{l_{bu}}{E_{bu} \cdot A_{bu}}}$$

**TWISTING OF A CIRCULAR RING**  
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We calculate the other forces and moment couples with the following equations:

$P_{bu} = XI$

$N_{bi} = XXV$

$N_{bu} = XXVII$

$F_{bu} = XXVI$

$M_{obi} = XXII$

$\theta = VIII_{bi}$

$M_{obu} = XX$

$Q_{obu} = XVII$

$Q_{obi} = XVIII$

$\beta_{bi} M_{olbi} = VI$

$Q_{olbi} = V$

$Q_{orbi} = IIa$

$M_{orbi} = Ia$

$$\mu_{bi} := \frac{-v \cdot I_{bi} \sigma_{tgbi}}{E_{bi}} + \alpha_{bi} \cdot I_{bi} \cdot \Delta T_{bi}$$

$$\mu_{bu} := \frac{-v \cdot I_{bu} \sigma_{tgbu}}{E_{bu}} + \alpha_{bu} \cdot I_{bu} \cdot \Delta T_{bu}$$

**Calculation of stresses**

The stresses in the twisting ring are calculated according lit. 2 (129):

$$\sigma_{max\_ring} := \frac{6 \cdot M \cdot t^a \cdot twist}{h^2 \cdot c \cdot \ln\left(\frac{d}{c}\right)}$$

The stresses in the cylinders are calculated according lit. 1

$S1_{bi} := -0.5 \cdot p_{bi}$

$S1_{bu} := -0.5 \cdot p_{bu}$

$S2_{bi} := \sigma_{tgbi}$

$S2_{bu} := \sigma_{tgbu}$

$S3_{rbi} := \sigma_{axbi} + \sigma_{rbi}$

$S3_{bu} := \sigma_{axbu} + \sigma_{bu}$

$S3_{lbi} := \sigma_{axbi} + \sigma_{lbi}$

$S3_{rbi} := \text{if}\left(\left|\sigma_{axbi} - \sigma_{rbi}\right| > \left|S3_{rbi}\right|, \sigma_{axbi} - \sigma_{rbi}, S3_{rbi}\right)$

$S3_{lbi} := \text{if}\left(\left|\sigma_{axbi} - \sigma_{lbi}\right| > \left|S3_{lbi}\right|, \sigma_{axbi} - \sigma_{lbi}, S3_{lbi}\right)$

$S3_{bu} := \text{if}\left(\left|\sigma_{axbu} - \sigma_{bu}\right| > \left|S3_{bu}\right|, \sigma_{axbu} - \sigma_{bu}, S3_{bu}\right)$

$\sigma_{eqrbi} := \sqrt{0.5 \left[ (S1_{bi} - S2_{bi})^2 + (S2_{bi} - S3_{rbi})^2 + (S3_{rbi} - S1_{bi})^2 \right]}$

$\sigma_{eqlbi} := \sqrt{0.5 \left[ (S1_{bi} - S2_{bi})^2 + (S2_{bi} - S3_{lbi})^2 + (S3_{lbi} - S1_{bi})^2 \right]}$

$\sigma_{eqbu} := \sqrt{0.5 \left[ (S1_{bu} - S2_{bu})^2 + (S2_{bu} - S3_{bu})^2 + (S3_{bu} - S1_{bu})^2 \right]}$

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